

Production of flue products rises by 15 percent



Selkirk Manufacturing wanted to increase the production rate of its high-quality industrial and domestic flue systems.

TWI's Business Process Support (BPS) group reviewed the firm's production practices and the layout of the factory.

The review highlighted the need to change both the organization of the shop floor and the culture within it.

BPS introduced Lean Manufacturing principles to staff using participative workshops. The new knowledge was applied to modify processes and restructure the factory layout.

As a result, Selkirk Manufacturing's production rate increased by 15 percent. Work in progress (WIP) was reduced by 30 percent. The work of the BPS group enhanced staff skills, enthusiasm and motivation, while improving the layout of the factory.



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Business Process Support case study



TWI Ltd
Granta Park
Great Abington
Cambridge CB21 6AL, UK
T: + 44 (0) 1223 899000
F: + 44 (0) 1223 890669
E: business.support@twi.co.uk
W: www.twi.co.uk